



**Full CDMO. From Concept through Commercialization** 



## Pharma Solutions

## Our products and capabilities include:

#### Solid & Liquid Dose OTC & Rx

- Tablets, Capsules
- Bottles, pump sprays

#### **Full R&D Development capabilities**

- Development Labs
- Stability

#### **Product offerings include:**

- Electrolytes
- Powders (Digestive)
- Nutrient
- Supplements
- Creams & Lotions
- Smoking Cessation



Packaging 15 BN solid oral dosages



Manufacturing & Packaging 60 MM units of digestible liquid units







## Complete Turnkey CDMO

Solid Dose, Liquid, Rx and OTC in house development to complete commercialization... including in-house serialization.

Solid Dose packaging line

Swift Pack bottling line

- Serialization
  - Aggregation to the pallet level







### Corporate Headquarters & Centers for Operational Excellence

### Two NEW Facilities:

**New** NRT and NOW Gummies! Manufacturing Facilities (Copiague, NY...Formally TEVA site)

*New* 135,000 Sq. Ft Site in Miami







New York Westbury & Farmingdale



South Carolina Clinton



South Carolina OGR



California Lynwood



Florida Miami

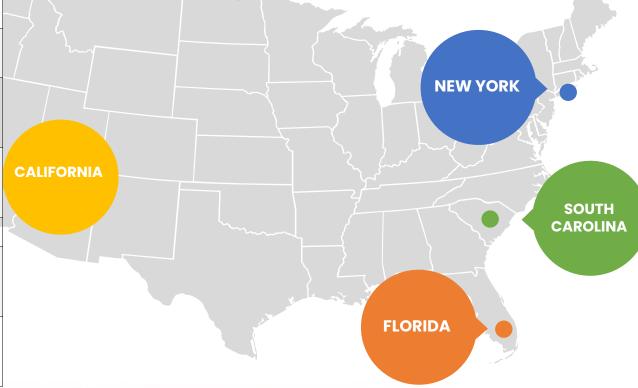






LOCATION	FUNCTION	SQUARE FOOTAGE	REPRESENTATIVE PRODUCTS
Westbury, NY	HQ, Distribution	50,000	Finished product packaging
Copiague, NY	Manufacturing & Packaging	93,000	Nicotine Gum
Copiague, NY	Nutritional Gummy Manufacturing	100,000	Nutritional gummies
Long Island, NY	Packaging and Distribution	350,000	Solid dose OTC Drugs
Clinton, SC	Manufacturing, Packaging & Distribution	250,000	First aid products
Piedmont, SC	Manufacturing, Packaging & Distribution	200,000	OTC drugs, first aid products, electrolytes
Duncan, SC	Distribution	220,000	First aid products
Lynwood, CA	Manufacturing, Packaging & Distribution	325,000	Liquid OTC drugs and electrolytes
Miami, FL	Solid Dose Manufacturing, Corporate R&D	230,000	OTC and Rx Drugs

PLD operates a network of 12 facilities across the US including state-of-the-art manufacturing, packaging and distribution centers. All sites are FDA-certified and adhere to cGMP guidelines.



## Pharma Solutions

## Avéma/PLD Miami: Manufacturing & R&D

From product development to commercialization. We have the talent and tools necessary to assist you in taking you product to market



- 225,000+ Sq. ft of cGMP manufacturing, QC, R&D site and offices to support:
  - Manufacturing Operations
  - R&D Laboratory
  - QC Laboratory
  - Engineering Services & EHS
  - Project Management
  - Production Planning & Logistics
  - Regulatory Compliance/QA
  - Validation/Technical Services
  - Human Resources
  - Information Technology
- 5.5-6.0 billion units annually in solid oral dosage form manufacturing capacity with Excellent quality and compliance record





## We continue to expand our capacity and services

#### **NEW Facility in Miami:**

135,000 Sq. Ft Site in Miami

- New expanded R&D Pilot Lab
- New expanded R&D Analytical Labs

#### Huge opportunity for growth

- New Liquid filling lines
- New Packaging lines with Serialization

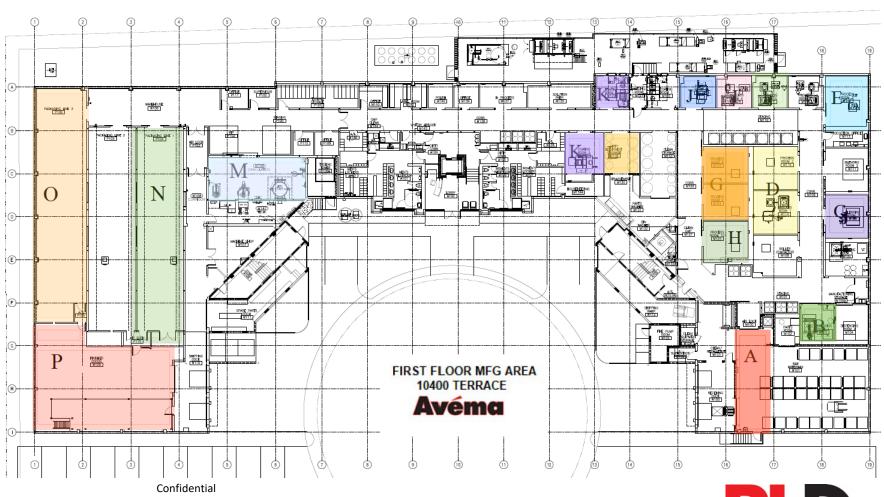
A very large space to accommodate our manufacturing growth!





### Avéma Miami Floor Plan

- A. WIP Warehouse
- B. Dispensing
- C. Blending
- D. Fette 3200 Rooms
- E. Synthesis 700 room
- F. Healthstar JMCO
- G. Synthesis 500 rooms
- H. Bosch 1500 suite
- I. 24/36 in Coating Pan Suite
- J. 48 in Coating Pan Suite
- K. 60 in Coating Pan Suite
- L. Equipment Cleaning Area
- M. Fluid Bed Granulation Suite
- N. Pilot liquid compounding line & commercial filling line
- 0. Bottle packaging line & pilot blister line
- P. Future suite of 2 rooms with 1000 gallon tank for liquid compounding



## Pharma Solutions

## Avéma Miami: R&D Development

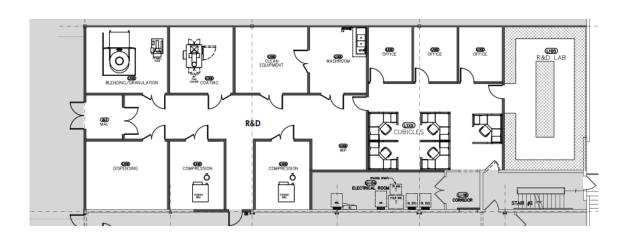
- State-of-the-art laboratory with capabilities to do raw material testing, finish good testing and method development
- Pre-formulation, formulation development, process development, and validation of complete solid and liquid dose systems, including tablets and capsules, as well as suspensions and solutions
- Process design, testing and validation for all new products
- Analysis of raw materials and quality assessments at every step of our manufacturing and packaging processes
- Five stability chambers to monitor product quality thru lifecycle including a walk-in chamber
- Advanced analytical instrumentation for physical and chemical property analysis
- Development and validation of analytical methods



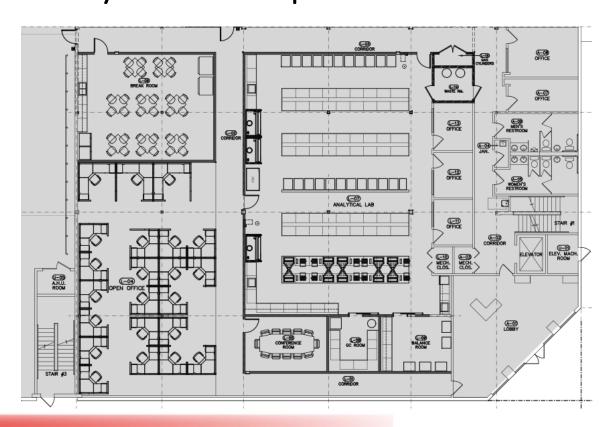


## Avéma Miami: Expanded R&D Center Moving into New Building

#### Formulation Development



#### **Analytical Development**



Confidential

## Why Avéma/PLD Contract Services?



**35+ years** of Rx formulation development experience

**Experience with** Rx, OTC, & dietary supplements manufacturing

**Extensive library of formulas** 

**Diverse** mix of manufacturing equipment.

#### **Full CDMO capabilities**

- R&D and product /Formulation Development
- Analytical laboratories
- Method development and validation
- Incoming raw material testing
- Finish product testing
- Experienced in pre-clinical and clinical studies.

